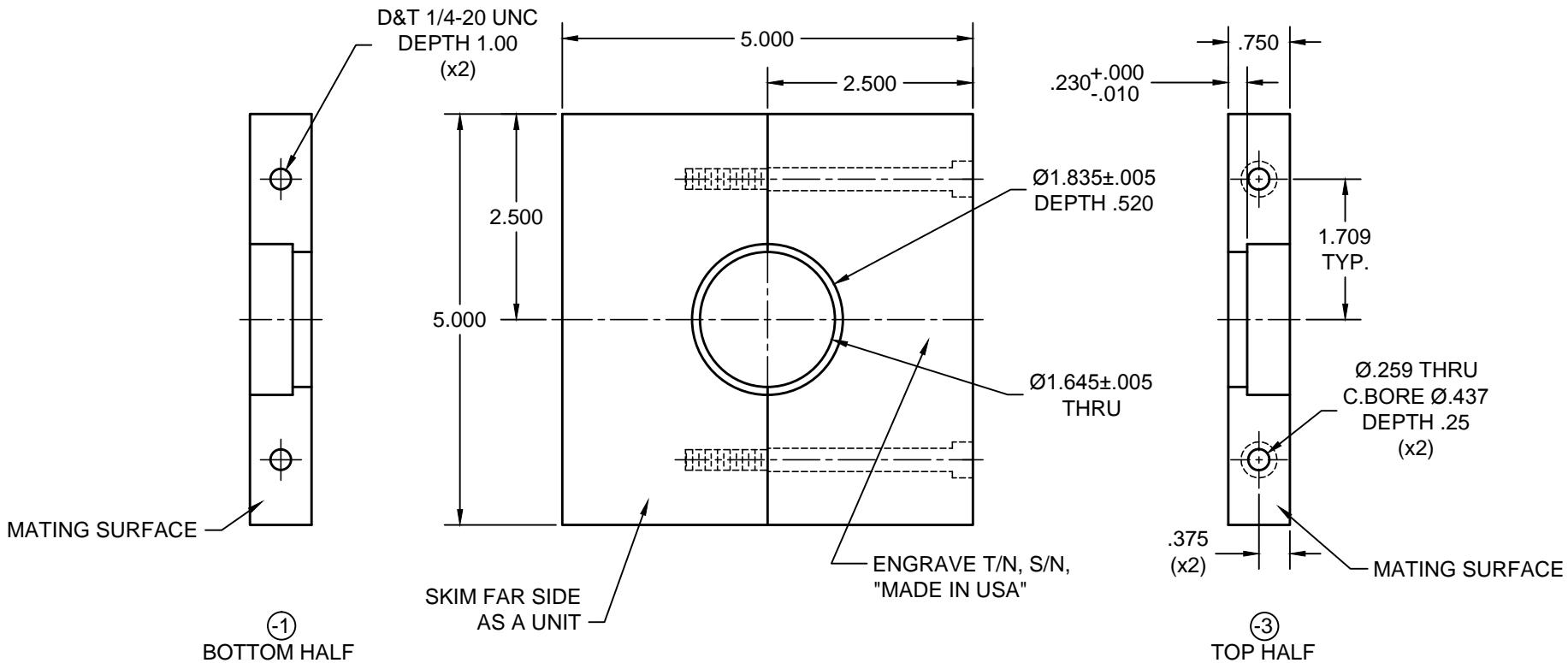


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REV		DESCRIPTION		DATE	INITIAL	APPROVED
A		CH'D TITLEBLOCK & REVISION BLOCK, ADDED ENGRAVE NOTE -1. CH'D HEX HEAD TO SOCKET HEAD CAP SCREWS PER R.W. ADDED NOTE #2, STAMP HALVES W/LETTERS TO KEEP IN SETS.		1/21/10	RJC	RW



NOTES:

1. FINISH MACHINING AFTER HEAT TREATMENT.
2. STAMP HALVES WITH LETTERS TO KEEP IN SETS.

ASSY QTY	ASSY QTY	B/O	PART #	QTY	DESCRIPTION	MATERIAL	B/O INFORMATION OR SPECIFICATIONS
			-1	1	BOTTOM HALF	4140	3/4 x 2.5/8 x 5-1/8
			-3	1	TOP HALF	4140	3/4 x 2.5/8 x 5-1/8
			B/O	2	SOCKET HEAD CAP SCREW	STEEL	1/4-20 UNC x 3 BLACK

TITLE		RED BARN MACHINE	
DWG NO.		RBT18639	
REV	A	DRAWN BY:	PERRITT
APPROVED		HEAT TREAT	RC 32-38
		FINISH SPEC	BLACK OXIDE
		USED ON MODEL	MD
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON: DECIMALS XXX \pm .005 XX \pm .01 X \pm .1		FRACTIONS \pm 1/32 ANGLES \pm 5°	
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING			
SCALE	NTS	DATE	2-6-06
		SHEET	1 of 1

REVISIONS			
REV	DESCRIPTION	DATE	APPROVED

NOT APPROVED FOR PRODUCTION

		DRAWN BY: PERRITT			
		APPROVED			
		HEAT TREAT			
		FINISH SPEC BLACK OXIDE	TITLE		
		USED ON MODEL	TITLE		
		?			
		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES			
		TOLERANCES ON: DECIMALS			
		XXX	± .005	FRACTIONS ± 1/32	
		XX	± .01	ANGLES ± 5°	
		X	± .1		
		UNLESS OTHERWISE SPECIFIED			
		1. BREAK ALL SHARP EDGES			
		015 x 45° PR .015 R			
		2. DIMENSIONAL LIMITS APPLY AFTER PLATING			
PART #	QTY	DESCRIPTION		DWG NO.	PART #
-1	1	41L40 05 8 x 3/4		SCALE	NTS
				DATE	9-15-03
				SHEET	1 of 1

NOT APPROVED FOR PRODUCTION

REVISIONS			
REV	DESCRIPTION	DATE	APPROVED

PART #	QTY	DESCRIPTION
-1	1	4140 3/16 x 1 1/2 x 4

DRAWN BY: PERRITT	TITLE RED BARN MACHINE
CHECKED	
HEAT	
TREAT	
FINISH SPEC	
USED ON MODEL ?	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON: DECIMALS .XXX ± .005 FRACTIONS ± 1/32 .XX ± .01 ANGLES ± 5°
	UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES 0.015 x 45° PR. 0.015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING
DWG NO.	PART #
SCALE NTS	DATE 9-15-03
	SHEET 1 of 1